



LXSJ₆A-250

铝幕墙自动走刀式铣榫机 Profile Tenon Milling Machine

[性能特点]

- 适用于各种型材端面、台阶面的成型加工。
- 采用型材固定，刀具移动的工作方式，可实现较长型材的多数量、多批次的成型加工。
- 六套组合刀具可根据用户需要组合成任意尺寸，其中两组刀具可在180°范围内调节。
- 一次进给即可在型材端面铣削成所需的榫口尺寸。
- 进给系统采用变频电机拖动，速度可调，切削进给平稳均匀，加工精度高，表面质量好。

[Product Features]

- It's a new type of curtain wall processing machine and applicable to various kinds of profiles end and step surface.
- It can complete profile fixed, tools moving and longer profile shaped& finished many times& large quantity.
- Six sets of tools can combine to casual dimension. Two sets of them can adjust in the range of 180 degree.
- The notch size can be completed with once feeding.
- The feeding system adopts variable frequency motor for moving, and the feeding speed can be adjusted stably. It could achieve high accuracy and nice processed surface.

⊙ 技术参数 Technical Parameters

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| 输入电源 | Power supply | 380V 50Hz |
| 电机总功率 | Total power for motor | 4 × 3.0kW+2 × 2.2kW |
| 电机转速 | Motor's rotation speed | 2800r/min |
| 气源工作压力 | Air working pressure | 0.5 - 0.8MPa |
| 电机刀主轴直径 | Motor shaft diameter | φ 32mm |
| 铣刀数量 | Number of Milling cutter | 6 件(6 pieces) |
| | | φ 250铣刀 4件 φ 355锯片 2件 |
| 刀具进给行程 | Feeding journey of worktable | 1650mm |
| 工作台尺寸 | Worktable measurement | 510 × 480 mm |
| 刀具调整行程 | Cutter adjustment | 横向 80 mm(Horizontal direction 80 mm) |
| | | 纵向 280 mm(Longitudinal direction 280 mm) |
| 外形尺寸 | Contour dimension(L × W × H) | 3650 × 1340 × 1965 mm |
| 重量 | Weight | 2000kg |